

## Exterior Architectural Panels



### Nudo Endurex™ 515 Technical Data

Nudo Endurex™ 515 panels are insulated composite panels, primarily used within a frame or extrusion. The panels are composed of an insulating foam core laminated between aluminum clad stabilizers on the inside and outside of the panel. The stabilizers are moisture resistant corrugated polypropylene sheets. The aluminum surface may be either embossed or smooth. A 2lb EPS (expanded polystyrene) foam is the standard insulating core. Also available are “closed cell” extruded polystyrene foam or a fire resistant polyisocyanurate foam. The panel is also used for curtain walls and may be referred to as either an In-Fill panel or a Storefront panel. Endurex 515 is provided with a .032” aluminum skin finished with either a Kynar paint or Anodized aluminum. Dozens of standard Kynar colors are available as well as seven different Anodized finishes.

Physical Properties: Table 1

Item	Nominal Panel Thickness	Nominal Panel Weight	Color	Size
Endurex 515	1"	2.7# psf	Dozens of Standard Kynar or Custom Colors.	4'X8'
	2"	3.1# psf		4'X10'
	3"	3.5# psf	Anodized Aluminum in Four Different Finished	5'X8'
	4"	3.9# psf		5'X10' (Cut to Size)

Physical Properties: Table 2 (Typical Foam Core Properties)

Type of Foam	Characteristics	R-Value Per Inch	Density
Expanded Polystyrene (EPS)	Lightweight (Most Affordable)	4.8	2#
Extruded Polystyrene (Closed Cell)	Moisture Resistant and More Rigid	5	N/A
Polyisocyanurate (ISO)	Higher Fire Rating and R-Value	7.0-7.5	N/A

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### Nudo Endurex™ 515

**Typical Applications:** Nudo Endurex™ 515 is an exterior panel primarily used in a window frame, curtain wall, or storefront. The panel is generally glazed into the window channel in place of glass. Often used on schools, office buildings, retail stores, hi-rise apartments, and commercial buildings.

**Features:** The Kynar paint finish comes in dozens of standard colors and almost any custom color. Anodized aluminum is available in Clear, Light Bronze, Medium Bronze, Dark Bronze, Extra Dark Bronze, Champagne, and Black. The corrugated polypropylene stabilizers are water resistant and rigid. By choosing from the three insulating foams offered, and the different foam thickness offered, an insulating value of up to R-30 can be reached.

**Cut to Size:** Nudo Endurex™ 515 can be ordered in sizes cut to user provided dimensions. Nudo Products, Inc. offers optimization services but does not calculate take offs.

**Tolerances:**

- Thickness: +/- 1/16"
- Width: +0", - 1/8"
- Length: +0", - 1/8"
- Squareness: +/-1/4"

**Storage:** Nudo Endurex™ 515 Panels should always be stored flat on a smooth surface above the ground. A pallet with a smooth piece of plywood beneath the panels is best to avoid any warping or waviness. As with most building products, it is best to acclimate the panel on site 48 hours before installation. Although the panels are moisture resistant, be sure panels are kept dry prior to installation to ensure water is not trapped under the protective film.

**Handling:** Although Endurex 515 panels are rigid and have good impact resistance, the aluminum faces can be scratched or dented if not handled properly. Do not drop or bump the panel on its edges as this may cause unwanted bending of the aluminum. Do not slide the panel edges or face over rough surfaces that may cause bending or scratching. Pick panels up when handling as compared to sliding panels across each other. Sliding panels may cause scratches on one or both faces.

**Optimization:** When performing panel optimizations for the purpose of cutting panels to size, always check to ensure if the surface finish is "directional". Some finishes require the panels to be installed so all panel surfaces run the same direction.

**Fabrication:** Use protective eyewear such as goggles or safety glasses, cover your nose and mouth with a filter mask when cutting Endurex 515.

- Always position the panel so the saw blades enter the exterior side first to avoid chipping and damage.
- Cutting: Use a circular saw with a 72-tooth carbide tipped blade.

**Warranty:** Endurex 515 has a five (5) Year Warranty on both the panel and twenty (20) Year Warranty on either the Kynar Paint finish or Anodized Aluminum Finish.

**Cleaning & Maintenance:** The Endurex 515 panel requires almost no maintenance. If the surface does need to be cleaned, use a mild cleaning detergent with water.

**Disclaimer:** We believe all information given is accurate. It is offered in good faith, but without guarantee. Since conditions of use are beyond our control, the user assumes all risks. Nothing herein shall be construed as a recommendation for use that infringes on valid patent or as extending a license under valid permit.

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