

# Product Data Sheet

2013-1 (Rev. 10.13) Supersedes All Previous Revisions

## Nudo - Endurex 325

Architectural Panels

Endurex 325 panels are sold as composite panels composed of a solid tempered hardboard core sandwiched between two sheets of .032" aluminum. The aluminum surface may be either embossed or smooth. The panel is primarily used as a glazing panel. Also referred to as either an In-Fill panel or a Storefront panel. Endurex 325 has either a Kynar paint finish or Anodized aluminum. The Kynar finish is available in dozens of standard colors and almost any custom color. The Anodized aluminum is available in five finishes. The panel has a Class A rating for flame spread and smoke developed when tested per ASTM E-84.

Table 1 – Physical Properties – Endurex 325

	Nominal Thickness	Nominal Panel Weight	Colors	Sizes
Item				
Endurex 325	¼"	2.5 psf	Dozens of Standard Kynar Colors and a variety of Anodized Aluminum Finishes. See Nudo Color Chart for Options.	4' x 8' 4' x 10' Cut to Size

Table 2 – Physical Properties – Endurex 325

Property	Test	Value	Units
Fire Rating - Flame Spread and Smoke Developed	ASTM E-84	Class A	N/A

## Typical Applications

As an exterior panel primarily used in a window frame, curtain-wall or storefront. The panel is generally glazed into the window channel in place of glass. Often used on schools, office buildings, retail stores, fascias, soffits, etc.

## Features

The Kynar paint finish comes in dozens of standard colors. The Anodized aluminum finish is available in Clear, Bronze, Extra Dark Bronze, Champagne and Black. The tempered hardboard core is both rigid and provides good impact resistance. It is however a wood based product and will absorb moisture if not properly sealed.

## Cut-To-Size

The Endurex 325 can be ordered in sizes cut to user provided dimensions. Nudo Products, Inc. offers optimization services but does not calculate take-offs.

## Storage

Panels should always be stored flat on a smooth surface above the ground. A pallet with a smooth piece of plywood beneath the panels is best to avoid any warping or waviness. As with most building products, it is best to acclimate the panel on-site 48 hours before installation. Although the panels are moisture resistant, be sure panels are kept dry prior to installation to insure water is not trapped under the protective film.

## Handling

Although Endurex 325 panels are rigid and have good impact resistance, the aluminum faces can be scratched or dented if not handled properly. Do not drop or bump the panel on its edges as this may cause unwanted bending of the aluminum. Do not slide the panel edges or face over rough surfaces that may cause bending or scratching. Pick panels up when handling as compared to sliding panels across each other. Sliding panels may cause scratches on one or both face.

## Optimization

When performing panel optimizations for the purpose of cutting panels to size, always check to insure if the surface finish is "directional". Some finishes require the panels to be installed so all panel surfaces run the same direction.

## Fabricating

**Note:** Use protective eyewear such as goggles or safety glasses, cover your nose and mouth with a filter mask when cutting Endurex 325.

Always position the panel so the saw blades enter the exterior side first to avoid chipping and damage.

Cutting: Use a 72-tooth circular saw with a carbide tipped blade.

## Cleaning & Maintenance

The Endurex 325 requires almost no maintenance. If the surface does need to be cleaned, use a mild cleaning detergent with water.

## Tolerances

Thickness: + or - 1/16"  
Width: Plus 0", Minus 1/8"  
Length: Plus 0", Minus 1/8"  
Square: + or - 1/4"

## Warranty

Endurex 325 has a 5 Year Warranty on the panel and a 20 Year limited warranty on both the Kynar and Anodized finishes.

**We believe all information provided is accurate. It is offered in good faith, but without guarantee. Since conditions of use are beyond our control, the user assumes all risks. Nothing herein shall be considered as a recommendation for use that infringes on a valid patent or as extending a license under valid permit.**

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