

Nudo NuAlum™ sign panels are a ridged and durable factory laminating aluminum overlay (single or double sided) to an exterior grade plywood. Tempered hardboard and other substrates are available. NuAlum sign panel's high quality, baked enamel polyester wax-free coating is ready for immediate use. No prep time needed. These panels offer a flat, smooth surface that accept most digital inks, paints and vinyl graphics.

NuAlum Product Description (Table 1):

Part Number Identifier	Aluminum Faced	Thickness	Sheet Size		Colors
			4x8	4x10	
SN1P500-[8,10]-SE2-PF1-[Color]	1-sided w/ poly backer	.500" Ply*	X	X	White Black Almond Red Yellow Green
SN1P500-[8,10]-D-PF2-[Color]	2-sided	.500" Ply*	X	X	Blue Universal- Bronze

* Optional substrate available

<p>SPECIFICATIONS: The NuAlum panels are manufactured with state-of-the-art laminating equipment and adhesives.</p> <p>COMPOSITION:</p> <ol style="list-style-type: none"> Aluminum overlay (top) Exterior Grade Ply Core Aluminum overlay (bottom optional Polybacker) <p>FINISHED PANEL QUALITY:</p> <ol style="list-style-type: none"> The front and backside shall be smooth. Physical properties shall be set forth in Table 1. Product quality standards and tolerance for panel weight and thickness shall be set for in Nudo Product, Inc. Quality Control Procedures/Standards which are available upon request. Dimensions shall be specified on purchased order, subject to the following tolerances: Width: ±1/8" (3.2mm) Length: ±1/8" (3.2 mm) Squareness: not more than 1/8" (3.2 mm) out of square. Panels shall be installed in accordance with the manufacturer's guidelines as set forth in the installation guide. 	<p>PRINTING PREPARATION:</p> <p>NuAlum panels should be conditions prior to painting with a multi-solvent cleaner (Gon, Wax and grease remover, Pre-Kleeno, Prep-Sol). Wipe with cleaner, then wipe dry. Use only quality sign paint, such as lettering enamel or Bulletin paint. Always test panels prior to producing a finished product. No preparations are needed when applying vinyl letters or graphics other then wiping the panels clean. Never use Lacquer Thinner as a cleaning agent.</p> <p>FABRICATING RECOMMENDATIONS:</p> <p>Note: Protect your eyes with goggles; cover your nose and mouth with a filter mask when cutting NuAlum panels. When cutting NuAlum, position the panel so that the saw blade enters the painted side first, to avoid damaging face of panel.</p> <p>Hand Fabricating: Drilling – high speed drill bit (60° cutting angle, with 12° - 15° clearance) or hole saw.</p> <p>Cutting: 72-tooth circular saw with reinforced carborundum or carbide-tipped blade.</p> <p>STORAGE:</p> <p>NuAlum should be stored horizontally indoors on a contiguous flat surface. Protective film should remain on the panel until installation. Panels should never be stored on the floor or an outside wall. Optimum storage conditions are 60°F (16°C) to 75°F (24°C) and 35% to 55% relative humidity.</p>
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